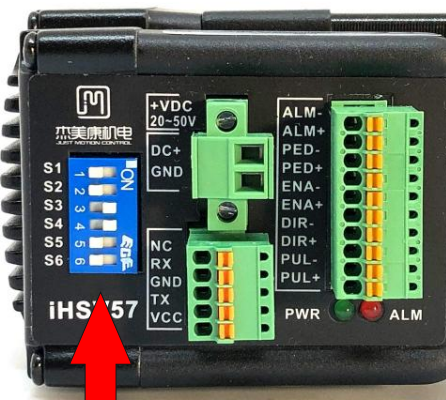




DIP-SWITCH

Example:
800 Steps



SW1-SW3:
Steps/Rev

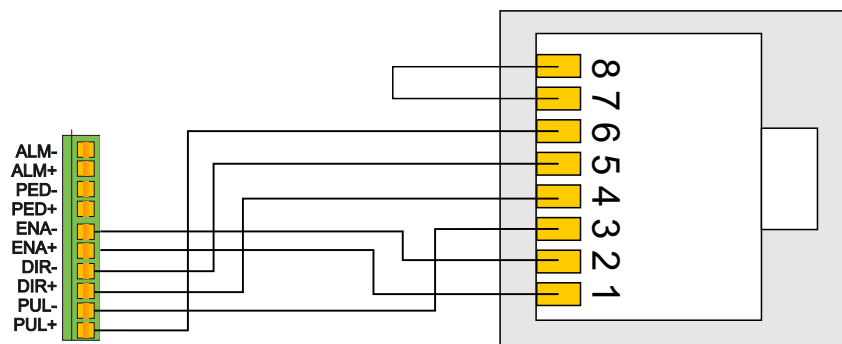
S5
Flank

S6:
Direction

DIP-SWITCH

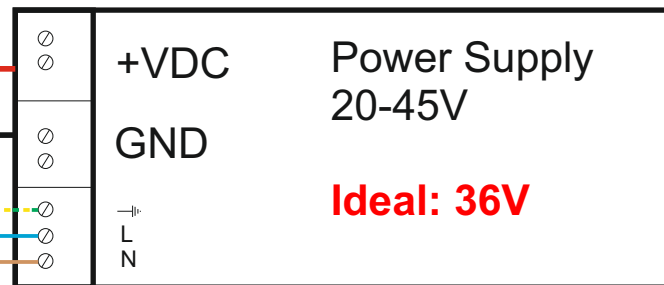
Steps	S1	S2	S3	S4
SOFTWARE	ON	ON	ON	ON
800	OFF	ON	ON	ON
1600	ON	OFF	ON	ON
3200	OFF	OFF	ON	ON

Steps lower than 800 can be programmed
with the serial connection and a pc using the JMC Software
available from our website



RJ45-PIN-Nr.	Color	Motorsignal
1	white-orange	ENA+
2	orange	ENA-
3	white-green	PUL-
4	blue	DIR+
5	white-blue	DIR-
6	green	PUL-
7	white-brown	Bridged
8	brown	

1,0 - 1,5 mm²



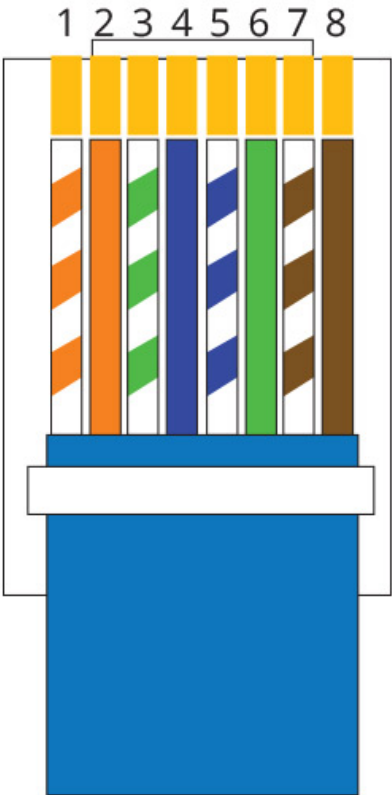
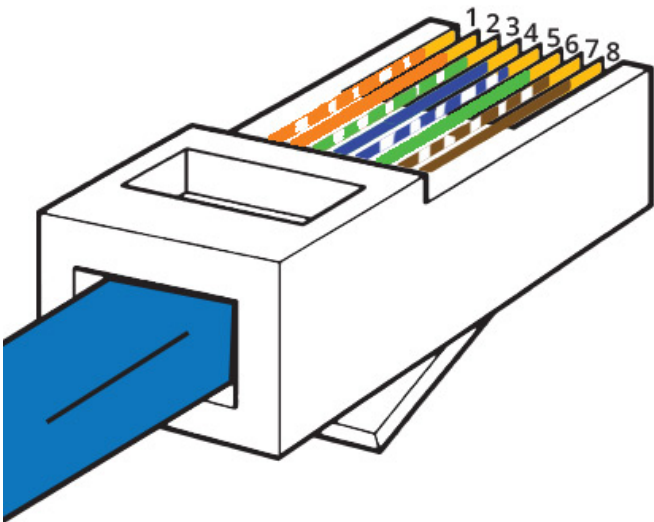
Ideal power voltage ist 36V DC. Maximum allowed is up to 50V but not recommended as it will shorten the devices lifespan. Use 36V whenever possible!

1. Turn down voltage of power source to 45V with the (adj) potentiometer!
2. Set desired Steps with switch S1-S4
3. Set S5 to OFF (Rising signal flank)
4. Adjust motor direction with S6

Use an adapter or a straight ethernet Patchcable (CAT5-CAT7) to connect the motor to the CNC control! Below you find the pinout of the ethernet patchcable standard.

RJ45-PIN-Nr.	Color	Motorsignal
1	white-orange	ENA+
2	orange	ENA-
3	white-green	PUL-
4	blue	DIR+
5	white-blue	DIR-
6	green	PUL-
7	white-brown	Bridge!
8	brown	

RJ45 Pinout T-568B



- | | |
|-----------------|----------------|
| 1. White Orange | 5. White Blue |
| 2. Orange | 6. Green |
| 3. White Green | 7. White Brown |
| 4. Blue | 8. Brown |